

HYTORC

TOOL MODEL: HY-3XLT PRESSURE/TORQUE CONVERSION CHART

Standard Torque Chart

PRESSURE IN PSI	FT. LBS.	TORQUE IN		PRESSURE IN BAR
		KGM	NM	
1500	480	66	651	104
1600	512	71	694	110
1800	576	80	781	124
2000	640	89	868	138
2200	704	97	954	152
2400	768	106	1041	165
2600	832	115	1128	179
2800	896	124	1215	193
3000	960	133	1301	207
3200	1024	142	1388	220
3400	1088	150	1475	234
3600	1152	159	1562	248
3800	1216	168	1648	262
4000	1280	177	1735	276
4200	1346	186	1825	290
4400	1412	195	1914	303
4600	1478	204	2004	317
4800	1544	214	2093	331
5000	1610	223	2183	345
5200	1674	232	2269	358
5400	1738	240	2356	372
5600	1802	249	2443	386
5800	1866	258	2530	400
6000	1930	267	2616	414
6200	1994	276	2703	427
6400	2058	285	2790	441
6600	2122	293	2877	455
6800	2186	302	2963	468
7000	2250	311	3050	482
7200	2316	320	3140	496
7400	2382	329	3229	510
7600	2448	339	3319	524
7800	2514	348	3408	538
8000	2580	357	3497	552
8200	2646	366	3587	565
8400	2712	375	3676	579
8600	2778	384	3766	593
8800	2844	393	3855	607
9000	2910	402	3945	620
9200	2974	411	4032	634
9400	3038	420	4118	648
9600	3102	429	4205	662
9800	3166	438	4292	676
10000	3230	447	4379	690

IMPORTANT SAFETY INSTRUCTIONS

WARNING: Your **HYTORC TORQUE MACHINE** is a power tool, and as with any power tool, certain safety precautions should be observed to avoid accidents or personal injury. The following tips will assist you.

- **READ ALL INSTRUCTIONS.**
- **KEEP WORK AREA CLEAN AND WELL LIT.**
- **CONSIDER WORK AREA ENVIRONMENT.** Electrical Pumps should never be used in an atmosphere which can be considered potentially volatile. If there is any doubt, use an air pump. Also Note: metal to metal contact can cause sparks, precautions should be taken.
- **AVOID PREMATURE TOOL STARTING.** The Pump Remote Control is for the **TOOL OPERATOR** only.
- **STAY CLEAR DURING OPERATION.** In most cases, the tool will allow “hands free” operation. If the tool must be held or steadied during operation, use alternative means of securing the tool to the application
- **GUARD AGAINST ELECTRIC SHOCK.** Ensure the pump is properly grounded and the proper voltage is being used.
- **STORE IDLE TOOLS.** When not in use, tool and accessories should be properly stored to avoid deterioration
- **USE RIGHT TOOL.** Don’t force small tools or attachments to do the job of a larger tool. Don’t use a tool for purposes not intended.
- **PROPER SAFETY ATTIRE.** When handling/operating hydraulic equipment use work gloves, hard hats, safety shoes and other applicable clothing.
- **USE SAFETY GLASSES.**
- **MOVING EQUIPMENT.** Do not use hydraulic hoses, uni-swivels, pump power or remote cords as means of moving the equipment.
- **MAINTAIN TOOLS WITH CARE.** For top performance, inspect tools, powerpack and accessories for visual damage frequently and always prior to use. Always follow instruction for proper tool and pump maintenance. Refer to the Operations Maintenance Section for further clarification
- **STAY ALERT.** Watch what you are doing. Use Common sense. Do not use power equipment under the influence of any mood altering substances.
- **PRIOR TO OPERATION**
Ensure that all hydraulic connections are securely connected and there is no leakage
Verify that the Hydraulic hoses are not kinked or otherwise damaged.
Ensure the square drive and its retainer are fully and securely engaged.
Be certain that all connectors, elbows, fitting and swivels are not bent, loose or damaged.
- **PRIOR TO USE.**
Check sockets for size, quality and flaws. (Do not use if questionable)
Cycle tool to ensure proper function.
Locate a solid, secure reaction point.
Be sure the reaction arm retaining clamp is fully engaged.
Be sure the hydraulic hoses are free of the reaction point.
Pressurize the system momentarily; if the tool tends to “ride up” or to “creep”, stop and re-adjust the reaction arm to a more solid and secure position.

NOTE: Remain clear of the reaction arm during operation and never put body parts between reaction arm and reaction surfaces.

- **ALWAYS USE QUALITY ACCESSORIES.** Always use top quality impact sockets in good condition which are the correct size and fully engage the nut. Hidden flaws, however, remain a possibility which could cause breakage, so stay clear of sockets during operation
- **DO NOT USE** other equipment to enhance performance (Hammer on Socket/Tool)

NOTE: Hytorc Pumps are designed to operate Hytorc Tools only. Damage may occur to the pump or the product that is being operated due to misuse.

SAVE THESE INSTRUCTIONS FOR FUTURE USE!